



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2731-3
Job Sheet 215389



Part No: D2731-3

Job Qty: 5 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/20

Job Tracking No:

Due Date: 12/2/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV C IPP: D 00.05.19 Added inspect level 8, removed P/O for powder coating EC IPP REV:E 13.06.25
OUTSOURCE METEC DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	5 pcs	12/2/20	12/2/20	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	NOV 25 2020
120	Packaging 2-1 - Receive - B4B	5 pcs	12/2/20	12/2/20	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B	NOV 25 2020



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S315795



Part: D2731-3

Job No: 215389

Serial No/Batch: S315795

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/25/20

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					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
130 QC 6	5 pcs	12/2/20	0.00 0.00	QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		
				QC 6 - 40		
				QC 6 - 81		
				QC 6 - 82		
170 Packaging 3-1 - Stock - B4B	5 pcs	12/2/20	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
				180 QC 21 - SA	5 pcs	12/2/20
QC 21 - SA - 70						
QC 21 - SA - 9						
QC 21 - SA - 77						
QC 21 - SA - 28						

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Part Op 110 - (Purchasing) Outsource process - Machining Issue P/O to Metec : _POHB047613 Machine as per dwg C of C

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Descriptions: is required

120 - Receive & Inspect for Damage & Mat'l Certs ENSURE C OF C IS ATTACH.

130 - QC6- All purchased or subcontracted products

170 - Identify as per dwg & Stock Location: _____

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	.3415 ft (.0683 ea)	110-Purchasing	5175717
D2731-3P	Lug	5 pcs (1 ea)	110-Purchasing	5315792

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	0	460	0
	D2731-3P	5	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches $\pm$ 0.010	4.460 4.440		
2	Mounting Lug	1.410Inches $\pm$ 0.030	1.440 1.380		
3	Mounting Lug	0.306Inches $\pm$ 0.010	0.316 0.296		
4	Mounting Lug	0.413Inches $\pm$ 0.010	0.423 0.403		
5	Mounting Lug	3.700Inches $\pm$ 0.005	3.705 3.695		
6	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
7	Mounting Lug	0.750Inches $\pm$ 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	0.100Inches $\pm$ 0.010	0.110 0.090		
10	Mounting Lug	45.000Degrees $\pm$ 0.000	45.000 45.000	Angle	
11	Mounting Lug	0.060Inches + 0.040 - 0.000	0.100 0.060	Radius	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB047613



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047613
PO Date: 11/12/20
Due Date: 12/3/20
Purchase Order Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	215389	D2731-3P	D2731 Rev.C			Lug As Per Dwg D2731 Rev.C	Firmed -	82 9-89	12/2/20	5 pcs	0 pcs	5 pcs	\$19.80/pcs	\$99.00
Line Item Note PAINTED														
2	215384	D2731-3P	D2731 Rev.C			Lug As Per Dwg D2731 Rev.C	Firmed -		12/3/20	20 pcs	0 pcs	20 pcs	\$15.75/pcs	\$315.00
Line Item Note UNPAINTED														
3	215412	D3394-1P	D3394			Lug : Various STC's As Per Dwg D3394 Rev. B	Firmed -		12/3/20	50 pcs	0 pcs	50 pcs	\$21.00/pcs	\$1,050.00
Line Item Note PAINTED														
													Grand Total: \$1,464.00	

Order Notes

Terms & Conditions of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Please ensure to send the related invoice to hby_ap@dartaero.com.

Plex 11/25/20 8:09 AM dart.charest.martin



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
5	D2731-3P ✓	Mounting Lug alodined and painted as per QSI005 ✓	C ✓	S175797 ✓	919789	HB047613 ✓
20	D2731-3P- UNPAINTED	Mounting Lug, unpainted	C	S175797	-	HB047613
50	D3394-1P	Lug alodined and painted as per QSI005	B	S175797	006985-1	HB047613

MATERIAL: supplied by DART

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

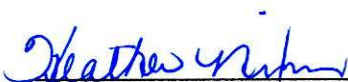
Shipment No: 28423
Shipment Date: 11/17/2020
Ship Via: Pick up at METEC
Order Number: 5248
Order Date: 2020-11-13

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB047613
Terms: Net 60 Days

Quantity

Item	Open	Shipped	Back Ord	Canceled	Unit	Description	Revision	Job Number
✓ 1	✓ 5	5	0	0	EA	DART-D2731-3P Mounting Lug alodined and painted as per QSI005	C	5248-01
✓ 2	✓ 20	20	0	0	EA	DART-D2731-3P-UNPAINTED Mounting Lug, unpainted	C	5248-02
✓ 3	50	50	0	0	EA	DART-D3394-1P Lug alodined and painted as per QSI005	B	5248-03

RECEIVED
NOV 24 2020
DART AEROSPACE LTD.



Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.